





Production Times of i-ProDens GmbH

in working days including order receipt day

Material		Digital Workflow: Production Days after Receipt of STL-File & Model for I-Bridge®/I-Bar®										Analogue Workflow: Production Days including Copy by Scan Service after Receipt of Model			
		Ti	CoCr milled	CoCr SLM	Zr _{ST}	Zr _{tr}	Zr _{HT}	Zr _{HTE}	Zr _{ML}	LiSi ₂	PMMA	Ti	CoCr milled	CoCr SLM	Zr _{ST}
Product															
	I-Butment® regular/angled (one piece)	1 Expr. 3 STD.	1 Expr. 3 STD.	–	3	–	–	–	–	–	–	3	3	–	3
	I-Butment® (two pieces)	–	1 Expr. 3 STD.	2*	3	3	3	3	3	–	–	–	–	–	–
	I-Bridge® regular/angled	2	3	4	4	–	–	–	–	–	–	3	3	5	5
	I-Bridge® X regular/angled	3	3	5	–	–	–	–	–	–	–	3	3	5	–
	I-Bridge® New Connection	–	–	–	–	–	–	–	–	–	–	8	8	8	–
	I-Bar® regular/angled	5	5	–	–	–	–	–	–	–	–	–	–	–	–
	i-PD Crowns Inlays/Onlays/Telescopes/Veneers	–	1 Expr. 3 STD.	2*	3	3	3	3	3	3	3	–	–	–	–
	i-PD Bridges	–	1 Expr. 3 STD.	2*	3	3	3	3	3	–	3	–	–	–	–
	i-PD Removable Partial Denture (RPD) Frameworks	–	–	3**	–	–	–	–	–	–	–	–	–	–	–
	i-PD Splints	–	–	–	–	–	–	–	–	–	1 Expr. 2 STD.	–	–	–	–

* data input until 4 pm: next (working) day shipment

**data input until 4 pm: shipment on the 3rd (working) day

Express Service (24 h) for selected indications:

- Splints/I-Butments/Crowns and Bridges with max. 4 units
- **Data input until 12 am**
- same-day shipment
- moderate price surcharge per unit

If data input after 12 am the standard process (STD.) will be applied. Express service will be charged.

Designservice available for: I-Bridge®, I-Bar®, I-Butment®

The period from delivery of model and wax-up until your approval of our design proposal may vary. Starting with your design approval the production times of the analogue workflow apply.

General information:

This overview shows production times including the order receipt date. Weekends do not count as working/production days. Generally, the shipping time is one working day. Shipping times may vary and depend on the geographical position and delivery service.

Production Examples	Monday	Tuesday	Wednesday	Thursday	Friday
Crown CoCr SLM ordered by sending STL-file	Receipt of STL-file < 4 pm Production Day 1	Production Day 2 Shipment			
I-Bridge® regular Zr ST ordered by sending STL-file, model pick-up	Receipt of Model Production Day 1	Production Day 2	Production Day 3	Production Day 4 Shipment	
I-Butment® regular CoCr milled ordered with Copy by Scan Service, model pick-up	Receipt of Model & Wax-Up Production Day 1	Production Day 2	Production Day 3 Shipment		

i-PRODENS 

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